UNITED STATES SECURITIES AND EXCHANGE COMMISSION

Washington, D.C. 20549

	FORM 10-Q						
(Mark ⊭	One) QUARTERLY REPORT PURSUANT TO SECTION 13 OR 15(EXCHANGE ACT OF 1934	d) OF THE SECURITIES					
	For the quarterly period ended October 2, 2004						
	OR						
	TRANSITION REPORT PURSUANT TO SECTION 13 OR 15(c EXCHANGE ACT OF 1934	d) OF THE SECURITIES					
	For the transition period from to						
	Commission file number: 0-21116						
	USANA HEALTH SCIENCES, IN (Exact name of registrant as specified in its charter)	NC.					
		87-0500306 (I.R.S. Employer Identification No.)					
3838 West Parkway Blvd., Salt Lake City, Utah 84120 (Address of principal executive offices, Zip Code)							
	(801) 954-7100 (Registrant's telephone number, including area code)						

Indicate by check mark whether the registrant (1) has filed all reports required to be filed by Section 13 or 15(d) of the Securities Exchange Act of 1934 during the preceding 12 months (or for such shorter period that the registrant was required to file such reports), and (2) has been subject to such filing requirements for the past 90 days. Yes \boxtimes No \square

Indicate by check mark whether the registrant is an accelerated filer (as defined in Rule 12b-2 of the Exchange Act). Yes 🗷 No 🗖

The number of shares outstanding of the registrant's common stock as of November 5, 2004 was 19,092,228.

USANA HEALTH SCIENCES, INC.

FORM 10-Q

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PART I. FINANCIAL INFORMATION

Item 1. Financial Statements

USANA HEALTH SCIENCES, INC. AND SUBSIDIARIES

CONSOLIDATED BALANCE SHEETS

(in thousands, except per share data)

		January 3, 2004		October 2, 2004 Unaudited)
ASSETS				
Current assets				
Cash and cash equivalents	\$	18,965	\$	21,445
Inventories, net		14,069		16,195
Prepaid expenses and other current assets		3,294		3,353
Deferred income taxes		1,921		2,316
Total current assets		38,249		43,309
		,		,
Property and equipment, net		20,195		23,689
. P		.,		,,,,,,
Goodwill		4,267		5,690
		,		,
Other assets		2,416		2,597
	\$	65,127	\$	75,285
LIABILITIES AND STOCKHOLDERS' EQUITY		33,127	<u> </u>	70,200
Current liabilities				
Accounts payable	\$	5,215	\$	8,029
Other current liabilities	Ψ	14,704	Ψ	18,618
other current intermites	_	11,701	-	10,010
Total current liabilities		19,919		26,647
Total Cartelle Habilities		17,717		20,047
Deferred income taxes		837		911
Deferred income taxes		03/		911
Stockholders' equity				
Common stock, \$0.001 par value; authorized 50,000 shares, issued and outstanding 19,470		10		10
as of January 3, 2004 and 19,062 as of October 2, 2004		19		19

Additional paid in capital	24,9	3	35,193
Accumulated other comprehensive income	1,2:	0	1,374
Total stockholders' equity	44.3′	71	47.727
Total stockholders equity	\$ 65,12		75,285

The accompanying notes are an integral part of these statements.

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USANA HEALTH SCIENCES, INC. AND SUBSIDIARIES

CONSOLIDATED STATEMENTS OF EARNINGS

(in thousands, except per share data)

	 Quarter Ended						
	(unau September 27, 2003	dited)	October 2, 2004				
Net sales	\$ 52,506	\$	68,673				
Cost of sales	 11,364		16,732				
Gross profit	41,142		51,941				
Operating expenses:							
Associate incentives	20,332		26,210				
Selling, general and administrative	11,926		13,141				
Research and development	 379		450				
Total operating expenses	 32,637		39,801				
Earnings from operations	8,505		12,140				
Other income (expense):							
Interest income	42		56				
Other, net	 483		(569)				
Total other income (expense)	 525		(513)				
Earnings before income taxes	9,030		11,627				
Income taxes	 2,974		3,631				
Net earnings	\$ 6,056	\$	7,996				
Earnings per common share							
Basic	\$ 0.32	\$	0.42				
Diluted	\$ 0.28	\$	0.39				
Weighted average common shares outstanding							
Basic	19,057		19,052				
Diluted	21,383		20,296				

The accompanying notes are an integral part of these statements.

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USANA HEALTH SCIENCES, INC. AND SUBSIDIARIES

CONSOLIDATED STATEMENTS OF EARNINGS

(in thousands, except per share data)

		Nine Months Ended					
		(unaudited) September 27, October 2					
	Sep	September 27, 2003					
Net sales	\$	140,527	\$	197,694			
Cost of sales		31,001		47,985			
Gross profit		109,526		149,709			
Operating expenses:							
Associate incentives		55,091		75,378			
Selling, general and administrative		32,072		40,059			
Research and development		1,086		1,635			
Total operating expenses		88,249		117,072			
Earnings from operations		21,277		32,637			
Other income (expense):							
Interest income		83		142			
Interest expense		(48)		_			
Other, net		296		(507)			
Total other income (expense)		331		(365)			
Earnings before income taxes		21,608		32,272			
Income taxes		7,628		10,650			
Net earnings	<u>\$</u>	13,980	\$	21,622			
Earnings per common share							
Basic	\$	0.74	\$	1.13			
Diluted	\$	0.66	\$	1.05			
Weighted average common shares outstanding							
Basic		18,923		19,209			
Diluted		21,294		20,557			

The accompanying notes are an integral part of these statements.

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USANA HEALTH SCIENCES, INC. AND SUBSIDIARIES

CONSOLIDATED STATEMENT OF STOCKHOLDERS' EQUITY AND COMPREHENSIVE INCOME

Nine Months Ended September 27, 2003 and October 2, 2004

(in thousands)

(unaudited)

	Common Stock			Additional					Accumulated Other	
	Shares		alue	_	Paid-in Capital	Retained Earnings		Comprehensive Income (Loss)		Total
For the Nine Months Ended September 27, 2003										
Balance at December 28, 2002	18,273	\$	18	\$	3,666	\$	14,520	\$	(111)\$	18,093
Comprehensive income										
Net earnings	_		_		_		13,980		_	13,980
Foreign currency translation adjustment	_		_		_		_		971	971

Comprehensive income					14,951
	(450)		(1.025)	((, 100)	(0.227)
Common stock retired	(472)	_	(1,835)	(6,402)	— (8,237)
Common stock issued under stock option plan,					
including tax benefit of \$4,498	1,246	1	7,120	_	— 7,121
3 m 11 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1					
Balance at September 27, 2003	19,047 \$	19 \$	8,951 \$	22,098 \$	860 \$ 31,928
For the Nine Months Ended October 2, 2004					
2 2004	10.450.0	10.0	1110= 0	20.025.0	1 220 0 11 251
Balance at January 3, 2004	19,470 \$	19 \$	14,187 \$	28,935 \$	1,230 \$ 44,371
Comprehensive income					
Net earnings	_	_	_	21,622	— 21,622
Foreign currency translation adjustment	_	_	_		144 144
5 5					
Comprehensive income					21,766
Common stock retired	(760)	—	(6,287)	(15,364)	- (21,651)
Common stock issued under stock option plan,	252		2 241		2 241
including tax benefit of \$2,287	352		3,241	<u> </u>	<u> </u>
Balance at October 2, 2004	19,062 \$	19 \$	11,141 \$	35,193 \$	1,374 \$ 47,727
2 a.	17,002	1, ψ	11,111 Ψ	55,175 \$	2,5/1 ψ 1/,7/2/

The accompanying notes are an integral part of these statements.

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USANA HEALTH SCIENCES, INC. AND SUBSIDIARIES

CONSOLIDATED STATEMENTS OF CASH FLOWS

(in thousands)

(unaudited)

Increase (decrease) in cash and cash equivalents Cash flows from operating activities	October 2, 2004
	21 622
Cash flows from operating activities	21 622
Cash nows from operating activities	21 622
Net earnings \$ 13,980 \$	21,022
Adjustments to reconcile net earnings to net cash provided by operating activities	
Depreciation and amortization 2,839	3,430
Gain on sale of property and equipment (30)	(1)
Deferred income taxes 159	(341)
Allowance for inventory valuation 1,068	1,173
Changes in operating assets and liabilities:	
Inventories (3,280)	(3,741)
Prepaid expenses and other assets (1,396)	253
Accounts payable 1,591	2,809
Other current liabilities 10,738	6,187
Total adjustments 11,689	9,769
Net cash provided by operating activities 25,669	21 201
Net cash provided by operating activities 25,669	31,391
Cash flows from investing activities	
Acquisitions, net of cash acquired (5,341)	(2,140)
Purchases of property and equipment (2,948)	(6,174)
Proceeds from the sale of property and equipment 47	29
Net cash used in investing activities (8,242)	(8,285)

		Nine Months Ended				
	Septemb 200		October 2, 2004			
Cash flows from financing activities	·					
Principal payments of long-term debt		(6,000)	_			
Proceeds from stock options exercised		2,623	954			
Retirement of common stock		(8,237)	(21,651)			
Decrease in line of credit		(2,913)	_			
Payments on capital lease obligations		(91)	<u> </u>			
Net cash used in financing activities		(14,618)	(20,697)			
Effect of exchange rate changes on cash and cash equivalents		840	71			
Net increase in cash and cash equivalents		3,649	2,480			
Cash and cash equivalents, beginning of period		6,686	18,965			
Cash and cash equivalents, end of period	\$	10,335 \$	21,445			
Supplemental disclosures of cash flow information						
Cash paid during the period for:						
Interest	\$	65 \$	_			
Income taxes		1,644	6,280			

Non-cash activities

In July 2003, the Company acquired Wasatch Product Development, Inc. for \$5,016 in cash. In conjunction with the acquisition, certain liabilities were assumed, including \$200 in income tax liabilities of the selling shareholders and \$125 for professional fees directly associated with the acquisition.

In February 2004, the Company acquired FMG Productions, LLC for \$2,060 in cash. In conjunction with the acquisition, liabilities totaling \$80 were assumed for professional fees directly associated with the acquisition.

The accompanying notes are an integral part of these statements.

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USANA HEALTH SCIENCES, INC. AND SUBSIDIARIES

NOTES TO CONSOLIDATED FINANCIAL STATEMENTS (in thousands, except per share data) (unaudited)

Basis of Presentation

The unaudited interim consolidated financial information of USANA Health Sciences, Inc. and Subsidiaries (the "Company" or "USANA") has been prepared in accordance with Rule 10-01 of Regulation S-X promulgated by the Securities and Exchange Commission. Certain information and footnote disclosures normally included in financial statements prepared in accordance with accounting principles generally accepted in the United States of America have been condensed or omitted pursuant to such rules and regulations. In the opinion of management, the accompanying interim consolidated financial information contains all adjustments, consisting of normal recurring adjustments, necessary to present fairly the Company's financial position as of October 2, 2004, and results of operations for the quarters and nine months ended September 27, 2003 and October 2, 2004. These financial statements should be read in conjunction with the audited consolidated financial statements and notes thereto included in the Company's Annual Report on Form 10-K for the year ended January 3, 2004. The results of operations for the quarter and nine months ended October 2, 2004 may not be indicative of the results that may be expected for the fiscal year ending January 1, 2005.

NOTE A — STOCK-BASED COMPENSATION

The Company has applied the disclosure provisions of Statement of Financial Accounting Standards No. 148, "Accounting for Stock-Based Compensation — Transition and Disclosure — An Amendment of FASB Statement No. 123," for the quarters and nine

month periods ended September 27, 2003 and October 2, 2004. Issued in December 2002, SFAS No. 148 amends SFAS No. 123 "Accounting for Stock-Based Compensation," to provide alternative methods of transition for a voluntary change to the fair value based method of accounting for stock-based compensation. In addition, this Statement amends the disclosure requirements of SFAS No. 123 to require prominent disclosures in both annual and interim financial statements about the method of accounting for stock-based employee compensation and the effect of the method used on reported results. As permitted by SFAS No. 148, the Company continues to account for stock options using the intrinsic value method under APB Opinion No. 25, under which no compensation expense has been recognized. The following table illustrates the effects on net earnings and earnings per share as if the Company had applied the fair value recognition provisions of SFAS No. 123, as amended by SFAS No. 148, to stock-based compensation:

		Quarter Ended				Nine Months Ended			
			ember 27, 2003		October 2, 2004	Sej	ptember 27, 2003		October 2, 2004
Net earnings	As reported	\$	6,056	\$	7,996	\$	13,980	\$	21,622
	Pro forma	\$	5,860	\$	7,516	\$	13,556	\$	20,438
Earnings per share - basic	As reported	\$	0.32	\$	0.42	\$	0.74	\$	1.13
	Pro forma	\$	0.31	\$	0.39	\$	0.72	\$	1.06
Earnings per share - diluted	As reported	\$	0.28	\$	0.39	\$	0.66	\$	1.05
	Pro forma	\$	0.27	\$	0.37	\$	0.64	\$	0.99

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Weighted average assumptions used to determine the Black-Scholes fair value for options granted during the periods indicated:

		Quarter	Ended	Nine Mont	hs Ended
	Sep	tember 27, 2003	October 2, 2004	September 27, 2003	October 2, 2004
Expected volatility		77%	6 75 9	√ _o 77 %	75%
Risk free interest rate		3.60%	3.579	3.67%	3.93%
Expected life		10.0 yrs.	5.6 yrs.	10.0 yrs.	9.1 yrs.
Expected dividend yield		0%	00	0%	0%
Weighted average fair value of options granted*	\$	28.77	\$ 27.69	\$ 25.04	\$ 29.30

^{*} All options during the periods indicated have been granted at the market value on the date of grant, which is established by averaging the closing price of the Company's common stock over the five trading days preceding the date of grant.

Option pricing models require the input of highly subjective assumptions including the expected stock price volatility. Additionally, the Company's employee stock options have characteristics significantly different from those of traded options, including long vesting schedules and changes in the subjective input assumptions that can materially affect the fair value estimate. Management believes the best assumptions available were used to value the options and that the resulting option values were reasonable as of the dates the options were granted.

NOTE B — INVENTORIES

Inventories consist of the following:

	Ja	nnuary 3, 2004	October 2, 2004		
Raw materials	\$	5,498	\$	8,432	
Work in progress		2,497		2,654	
Finished goods		7,563		6,697	
		15,558		17,783	
Less allowance for inventory valuation		1,489		1,588	
	\$	14,069	\$	16,195	

NOTE C — PREPAID EXPENSES AND OTHER CURRENT ASSETS

Prepaid expenses and other current assets consist of the following:

	uary 3, 2004	October 2, 2004		
Prepaid expenses	\$ 1,376	\$	697	

Missellancous receivables, net	1,449	1,995
	\$ 3,294	\$ 3,353

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NOTE D — PROPERTY AND EQUIPMENT

Cost of property and equipment and their estimated useful lives is as follows:

	Years	Ja	nuary 3, 2004	October 2, 2004		
Buildings	40	\$	8,120	\$	9,381	
Laboratory and production equipment	5-7		6,879		8,063	
Sound and video library	5		_		600	
Computer equipment and software	3-5		18,702		22,177	
Furniture and fixtures	3-5		2,227		2,492	
Automobiles	3-5		180		201	
Leasehold improvements	3-5		1,626		2,374	
Land improvements	15		931		931	
		· ·				
			38,665		46,219	
Less accumulated depreciation and amortization			21,740		24,906	
					'	
			16,925		21,313	
Land			1,773		1,899	
Deposits and projects in process			1,497		477	
· · · · ·						
		\$	20,195	\$	23,689	

NOTE E — OTHER CURRENT LIABILITIES

Other current liabilities consist of the following:

	January 3, 2004			2004
Associate incentives	\$	2,692	\$	2,477
Accrued employee compensation	·	4,186	•	3,729
Income taxes		1,255		4,041
Sales taxes		1,667		2,032
Associate promotions		29		346
Deferred revenue		1,404		2,020
Provision for returns and allowances		998		1,125
Accrued loss on foreign currency forwards		337		412
All other		2,136		2,436
	\$	14,704	\$	18,618

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NOTE F — COMMON STOCK AND EARNINGS PER SHARE

Basic earnings per share are based on the weighted average number of common shares outstanding for each period. Weighted average shares retired have been included as a reduction in the calculation of weighted average common shares outstanding for basic earnings per share. Diluted earnings per common share are based on shares outstanding (computed under basic EPS) and potentially dilutive shares using the treasury stock method. Shares included in diluted earnings per share calculations include stock options granted that are in the money but have not yet been exercised.

For the Qu	ıarter Ended
September 27,	October 2,

	2003			2004		
Earnings available to common shareholders	\$	6,056	\$	7,996		
Basic EPS						
Shares						
Common shares outstanding entire period		18,273		19,470		
Weighted average common shares:						
Issued during period		1,104		273		
Canceled during period		(320)		(691)		
Weighted average common shares outstanding during period		19,057		19,052		
Earnings per common share - basic	\$	0.32	\$	0.42		
Diluted EPS						
Shares						
Weighted average shares outstanding during period - basic		19,057		19,052		
Dilutive effect of stock options		2,326		1,244		
Weighted average shares outstanding during period - diluted		21,383		20,296		
Earnings per common share - diluted	\$	0.28	\$	0.39		

Options to purchase 190 shares of stock were not included in the computation of EPS for the quarter ended October 2, 2004 due to their exercise price being greater than the average market price of the shares. For the quarter ended September 27, 2003, all options were included in the computation of EPS.

		For the Nine M	Ionths E	Inded
	Septe	October 2, 2004		
Earnings available to common shareholders	\$	13,980	\$	21,622
		_		
Basic EPS				
Shares				
Common shares outstanding entire period		18,273		19,470
Weighted average common shares:				
Issued during period		773		160
Canceled during period		(123)		(421)
Weighted average common shares outstanding during period		18,923		19,209
Earnings per common share - basic	\$	0.74	\$	1.13
		<u> </u>		

	For the Nine M	Ionths Ended
	September 27, 2003	October 2, 2004
Diluted EPS		
Shares		
Weighted average shares outstanding during period - basic	18,923	19,209
Dilutive effect of stock options	2,371	1,348
Weighted average shares outstanding during period - diluted	21,294	20,557
Earnings per common share - diluted	\$ 0.66	\$ 1.05

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Options to purchase 193 shares of stock were not included in the computation of EPS for the nine months ended October 2, 2004 due to their exercise price being greater than the average market price of the shares. For the nine months ended September 27, 2003, all options to purchase shares of stock were included in the computation of EPS.

During the nine months ended October 2, 2004, the Company expended \$21,651 to purchase 760 shares under the Company's Share Repurchase Plan. The purchase of shares under this plan reduces the number of shares issued and outstanding.

NOTE G — SEGMENT INFORMATION

The Company's operations are distinguished by markets served and method of distribution employed and are classified into two reportable business segments: Direct Selling and Contract Manufacturing. These operating segments are evaluated regularly by management in determining the allocation of resources and in assessing the performance of the Company. Management evaluates

performance based on net sales and the amount of operating income or loss. Segment profit or loss is based on profit or loss from operations before income taxes. Interest income and expense, as well as income taxes, are not included in the Company's determination of segment profit or loss in assessing the performance of a segment.

Direct Selling

The Direct Selling segment comprises the Company's principal line of business: developing, manufacturing, and distributing nutritional and personal care products. Products are distributed through a network marketing system using independent distributors referred to as "Associates." Products are also sold directly to "Preferred Customers" who purchase products for personal use and are not permitted to resell or distribute the products. Sales to Associates and Preferred Customers are reported for seven operating geographic regions including North America, Australia-New Zealand, Hong Kong, Japan, Taiwan, South Korea, and Singapore.

Contract Manufacturing

Operating activities for the Contract Manufacturing segment include the manufacture of premium personal care products, produced under the brand name of its customers, including manufacturing and packaging for the Company's Sensé product line of skin and personal care products. These operations are located in Draper, Utah and sales are made to a limited number of customers.

Sales made by the Contract Manufacturing segment to one customer accounted for 82%, or approximately \$2,316, of segment revenues for the quarter ended October 2, 2004. No other individual customer accounted for 10% or more of segment net revenues.

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Financial information summarized by operating segment and geographic region for the quarters ended September 27, 2003 and October 2, 2004 is listed below:

	Net Sales from External Customers			Intersegment Sales	Earnings before Income Taxe		
Quarter ended September 27, 2003:							
Direct Selling							
North America (1)	\$	34,214	\$	13,313	\$	13,360	
Australia - New Zealand		8,023		762		(989)	
Hong Kong		2,285		_		349	
Japan (2)		1,750		_		(515)	
Taiwan		3,507		_		77	
South Korea		2,071		<u> </u>		(430)	
Segment Total		51,850		14,075		11,852	
Contract Manufacturing		656	_	<u> </u>		25	
Reportable Segments Total		52,506		14,075		11,877	
Unallocated and Other (3)		<u> </u>		(14,075)		(2,847)	
Consolidated Total	<u>\$</u>	52,506	\$	<u> </u>	\$	9,030	
	Net Sales from External Customers			Intersegment Sales	Earnings before Income Taxes		
Quarter ended October 2, 2004:	-						
Direct Selling							
North America (1)	\$	43,648	\$	11,416	\$	11,440	
Australia - New Zealand		9,056		911		642	
Hong Kong		2,837		_		(173)	
Japan (2)		2,356		_		(233)	
Taiwan		3,903		_		6	
South Korea		1,366				(276)	
Singapore		2,678	_	<u> </u>		192	
Segment Total		65,844		12,327		11,598	
Contract Manufacturing		2,829		522		4	

Reportable Segments Total	 68,673	12,84	<u> </u>	11,602
Unallocated and Other (3)	<u> </u>	(12,84)	<u>)</u>)	25
Consolidated Total	\$ 68,673	\$ -	- \$	11,627

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Financial information summarized by operating segment and geographic region for the nine months ended September 27, 2003 and October 2, 2004 is listed below:

	fror	let Sales n External ustomers	I	Intersegment Bales Earnings before Income Taxes		Ü		before Income		Long-lived Assets		Total Assets
Nine months ended September 27, 2003:	-											
Direct Selling												
North America (1)	\$	97,068	\$	26,588	\$	25,513	\$	29,079	\$	42,417		
Australia - New Zealand		20,430		1,675		521		291		6,412		
Hong Kong		6,280		_		921		187		1,915		
Japan (2)		4,433				(2,034)		1,179		3,502		
Taiwan		9,589		_		1,563		487		3,432		
South Korea		2,071		<u> </u>		(430)		895		3,545		
Segment Total		139,871		28,263		26,054	_	32,118	_	61,223		
Contract Manufacturing		656				25	_	5,262	_	6,461		
Reportable Segments Total		140,527	_	28,263		26,079	_	37,380	_	67,684		
Unallocated and Other (3)				(28,263)		(4,471)		(11,187)	_	(14,571)		
Consolidated Total	\$	140,527	\$	_	\$	21,608	\$	26,193	\$	53,113		
	fror	et Sales n External ustomers	I	Intersegment Sales	befo	arnings ore Income Taxes		Long-lived Assets		Total Assets		
Nine months ended October 2, 2004:	fror	n External	I		befo	ore Income			_			
Nine months ended October 2, 2004: Direct Selling	fror	n External	I		befo	ore Income	_					
Direct Selling North America (1)	fror	n External	\$		befo	ore Income	\$		\$			
Direct Selling	froi C	n External ustomers		Sales	befo	ore Income Taxes	\$	Assets	\$	Assets		
Direct Selling North America (1)	froi C	n External ustomers 126,349		Sales 32,337	befo	Taxes 33,458	\$	Assets 37,426	\$	Assets 65,600		
North America (1) Australia - New Zealand	froi C	126,349 25,803		Sales 32,337	befo	33,458 348	\$	37,426 207	\$	65,600 4,173 2,293 2,376		
North America (1) Australia - New Zealand Hong Kong Japan (2) Taiwan	froi C	126,349 25,803 8,044 6,748 11,530		Sales 32,337	befo	33,458 348 312 (1,298) (556)	\$	37,426 207 201 970 314	\$	65,600 4,173 2,293 2,376 2,523		
North America (1) Australia - New Zealand Hong Kong Japan (2) Taiwan South Korea	froi C	126,349 25,803 8,044 6,748 11,530 4,440		32,337 2,495	befo	33,458 348 312 (1,298) (556) (986)	\$	37,426 207 201 970 314 789	\$	65,600 4,173 2,293 2,376 2,523 1,881		
North America (1) Australia - New Zealand Hong Kong Japan (2) Taiwan	froi C	126,349 25,803 8,044 6,748 11,530		32,337 2,495	befo	33,458 348 312 (1,298) (556)	\$	37,426 207 201 970 314	\$	65,600 4,173 2,293 2,376 2,523		
North America (1) Australia - New Zealand Hong Kong Japan (2) Taiwan South Korea	froi C	126,349 25,803 8,044 6,748 11,530 4,440		32,337 2,495	befo	33,458 348 312 (1,298) (556) (986)	\$	37,426 207 201 970 314 789	\$	65,600 4,173 2,293 2,376 2,523 1,881		
North America (1) Australia - New Zealand Hong Kong Japan (2) Taiwan South Korea Singapore	froi C	126,349 25,803 8,044 6,748 11,530 4,440 7,297		32,337 2,495 — — —	befo	33,458 348 312 (1,298) (556) (986) 652	\$	37,426 207 201 970 314 789 288	\$	65,600 4,173 2,293 2,376 2,523 1,881 2,307		
Direct Selling North America (1) Australia - New Zealand Hong Kong Japan (2) Taiwan South Korea Singapore Segment Total	froi C	126,349 25,803 8,044 6,748 11,530 4,440 7,297		32,337 2,495 — — — — — 34,832	befo	33,458 348 312 (1,298) (556) (986) 652	\$	37,426 207 201 970 314 789 288	\$	65,600 4,173 2,293 2,376 2,523 1,881 2,307		
North America (1) Australia - New Zealand Hong Kong Japan (2) Taiwan South Korea Singapore Segment Total Contract Manufacturing	froi C	126,349 25,803 8,044 6,748 11,530 4,440 7,297 190,211		32,337 2,495 ————————————————————————————————————	befo	33,458 348 312 (1,298) (556) (986) 652 31,930	\$	37,426 207 201 970 314 789 288 40,195	\$	65,600 4,173 2,293 2,376 2,523 1,881 2,307 81,153		

⁽¹⁾ Includes results from the FMG subsidiary acquired in February 2004 and operations in Mexico initiated in March 2004.

⁽²⁾ Includes results from local operations in Japan. Direct U.S. export sales to Japan are included in the North America geographic region.

^{(3) &}quot;Unallocated and Other" includes certain corporate items and eliminations that are not allocated to the operating segments.

Item 2. MANAGEMENT'S DISCUSSION AND ANALYSIS OF FINANCIAL CONDITION AND RESULTS OF OPERATIONS

The following discussion and analysis of USANA's financial condition and results of operations should be read in conjunction with the Unaudited Consolidated Financial Statements and Notes thereto contained in this quarterly report.

General

USANA Health Sciences, Inc. develops and manufactures high-quality nutritional and personal care products. We market all of our products on the basis of high levels of bioavailability, safety, and quality. We distribute our products through a network marketing system using independent distributors whom we refer to as "Associates." As of October 2, 2004, we had approximately 111,000 active Associates in the United States, Canada, Australia, New Zealand, Hong Kong, Japan, Taiwan, South Korea, Singapore, Mexico, and the United Kingdom. We also sell products directly to "Preferred Customers" who purchase product for personal use and are not permitted to resell or distribute the products. As of October 2, 2004, we had approximately 60,000 active Preferred Customers worldwide. Sales to Preferred Customers accounted for approximately 14% of net sales for the Direct Selling segment during the third quarter of 2004. For purposes of this report, we only count as active customers those Associates and Preferred Customers who have purchased product from USANA at any time during the most recent three-month period.

The fiscal year end of USANA is the Saturday closest to December 31 of each year. Fiscal year 2004 will end on January 1, 2005 and is a 52-week year. Fiscal year 2003 ended on January 3, 2004 and was a 53-week year.

As discussed more fully in Note G — Segment Information, beginning on page 13 to the consolidated financial statements, we have two reportable segments: Direct Selling and Contract Manufacturing. The Direct Selling segment constitutes our principal line of business: developing, manufacturing, and distributing nutritional and personal care products through a network marketing system. The Contract Manufacturing segment includes the manufacture of premium personal care products, produced under the brand name of its customers, including manufacturing and packaging for our Sensé product line of skin and personal care products.

Our primary product lines within the Direct Selling segment consist of USANA â Nutritionals and Sensé — beautiful scienceâ (Sensé). The USANA â Nutritionals product line is further categorized into three separate classifications: Essentials, Optimizers, and Macro Optimizers.

USANA^â Nutritionals.

The Essentials include core vitamin and mineral supplements that provide a foundation of advanced nutrition for every age group. To help meet the "essential" nutrient needs of children and teens during the years of development, when good nutrition is most important, USANA offers: UsanimalsÔ, a formulation of vitamins, minerals, and antioxidants, in an easy-to-take chewable tablet for children 13 months to 12 years old, and Body RoxÔ, a nutritional supplement containing 31 essential vitamins, minerals, antioxidants, and cofactors for adolescents 12 to 18 years old. The USANAâ Essentials product for adults is a combination of two products: Mega Antioxidant, a balanced, high-potency blend of 30 vitamins, antioxidants, and other important nutrients to support cellular metabolism and to counteract free-radical damage and Chelated Mineral, a complete spectrum of essential minerals, in balanced, highly bioavailable forms. The USANAâ Essentials are also provided in a convenient pillow pack format, HealthPak 100Ô.

Optimizers are more targeted supplements designed to meet individual health and nutritional needs. Products in this category include Proflavanol^â,Poly C^â, Procosa^â II, CoQuinone^â 30, BiOmega-3Ô, E-PrimeÔ, Active CalciumÔ, PhytoEstrinÔ, Palmetto PlusÔ, Ginkgo-PSÔ, Garlic ECÔ, Visionex^â, and OptOmega^â.

The Macro Optimizers include healthy, low-glycemic convenience foods and other related products, including powdered drink mixes and nutrition bars. Nutrimeal \hat{O} , Fibergy \hat{a} , and SoyaMax \hat{O} drink mixes, and Nutrition and Fibergy Bars are included in this product category.

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Sensé - beautiful scienceâ

The Sensé product line includes premium, science-based personal care products that support healthy skin and hair by providing advanced topical nourishment, moisturization and protection. At our Annual International Convention held in September 2004, we announced the re-launch of the Sensé product line, now formulated with our patent-pending, self-preserving technology. This new technology uses a unique blend of botanicals, antioxidants, and active ingredients to keep products fresh, without adding parabens, the most common preservative used in cosmetics and skin care products. The Sensé product line will include all of the same products but will now be formulated with the new patent-pending technology. These products specifically include Perfecting Essence, Gentle Daily Cleanser, Hydrating Toner, Daytime Protective Emulsion SPF 15, Eye Nourisher, Night Renewal (Replenishing Crème), Serum Intensive (Skin Revival Complex), Rice Bran Polisher, Nutritious Crème Masque, Revitalizing Shampoo, Nourishing Conditioner, Firming Body Nourisher, Energizing Shower Gel, and Intensive Hand Therapy.

In addition to our principal product lines, we have developed and sell to Associates materials and online tools designed to assist them in building their business and selling products. These resource materials or sales aids include product brochures and business forms designed by us and printed by outside publishers. We periodically contract with authors and publishers to produce or provide books, tapes, and other items dealing with health topics and personal motivation, which are made available to Associates. We also write and develop our own materials for audio and videotapes, which are produced by FMG (our wholly owned subsidiary) and third parties. New Associates are required to purchase a starter kit containing USANA training materials that assist the Associates in starting and growing their business. Associates do not earn commissions on the sale of sales aids or starter kits.

The following table summarizes the approximate percentage of total product revenue for the Direct Selling segment contributed by major product line for the nine months ended as of the dates indicated:

	Sales By Produc Nine Months		
Product Line	September 27, 2003	October 2, 2004	
USANA® Nutritionals			
Essentials **	39%	39%	
Optimizers	34%	34%	
Macro Optimizers	8%	10%	
Sensé — beautiful science [®]	14%	13%	
All Other	5%	4%	

^{*} Product sales previously categorized as Combination Packs have been allocated to their respective product lines based on the weighted average price of the product components that comprise each pack.

Key Products

The following highlights sales data for our top-selling products as a percentage of Direct Selling segment product sales for the nine months ended October 2, 2004.

USANA ^â Essentials	24%
HealthPak 100Ô	11%
Proflavanol ^â	10%

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Results of Operations

West Coast Shipping Port Congestion. The financial press is reporting congestion at West Coast ports caused by increasing cargo volumes, a lack of capacity on the railroads, and a shortage of manpower. We have particularly felt the effects in our container shipments to Australia. The near-term solution has required additional use of airfreight to meet demand. Between now and February 2005, when congestion is expected to be relieved, we anticipate an additional two weeks of ocean transit time, thus potentially adding to required inventories associated with products in transit or additional cost for airfreight depending on evaluation of cost tradeoffs. Although we have rate agreements in place for international shipment, the steamship lines will begin adding \$200 per 20 foot container and \$400 per 40 foot container effective November 15, 2004. This additional fee applies to both imports and exports via Los Angeles/Long Beach ports. Our freight forwarders will continue to exercise flexibility in the selection of ports and carriers to provide the best service.

Quarters Ended September 27, 2003 and October 2, 2004

Net Sales. Net sales increased 30.8% to \$68.7 million for the quarter ended October 2, 2004, an increase of \$16.2 million from \$52.5 million for the comparable quarter in 2003. The increase was comprised of \$14.0 million and \$2.2 million contributed by our Direct Selling and Contract Manufacturing segments, respectively.

The following table summarizes the growth (decline) in net sales by segment and geographic region for the quarters ended September 27, 2003 and October 2, 2004.

(in thousands) Quarter Ended						
Segment / Region	September 27, 2003	October 2, 2004	Change from Prior Year	Percent Change		

Net Sales By Segment and Region

^{**} The Essentials category under the USANA^â Nutritionals product line includes USANA^â Essentials, HealthPak 100Ô, Body RoxÔ, and UsanimalsÔ.

D: + C 11:							
Direntisellinges	\$	23,444	44.7% \$	28,827	42.0% \$	5,383	23.0%
Canada		10,770	20.5%	12,553	18.3%	1,783	16.6%
Australia-New Zealand		8,023	15.3%	9,056	13.2%	1,033	12.9%
Hong Kong		2,285	4.4%	2,837	4.1%	552	24.2%
Japan		1,750	3.3%	2,356	3.4%	606	34.6%
Taiwan		3,507	6.7%	3,903	5.7%	396	11.3%
South Korea		2,071	3.9%	1,366	2.0%	(705)	(34.0%)
Singapore		_	0.0%	2,678	3.9%	2,678	N/A
Mexico		_	0.0%	2,268	3.3%	2,268	N/A
Segment Total		51,850	98.8%	65,844	95.9%	13,994	27.0%
	'						
Contract Manufacturing		656	1.2%	2,829	4.1%	2,173	331.3%
_							
Consolidated	\$	52,506	100.0% \$	68,673	100.0% \$	16,167	30.8%

The increase in net sales contributed by the Direct Selling segment can be primarily attributed to the following factors:

- A 13.8% increase in the active Associate base and a 20.4% increase in the active Preferred Customer base for the third quarter of 2004 in markets that have been open longer than one year,
- Sales from Singapore and Mexico, which were not open during the third quarter of 2003, and
- Stronger foreign currencies, relative to the U. S. dollar, which positively affected the translation of sales in foreign currencies by \$1.6 million.

The increase in net sales contributed by Contract Manufacturing can be primarily attributed to a \$1.9 million, year-over-year increase in sales from the segment's major customer and new contracts added during the current year.

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Based on information currently available to the Company, we expect consolidated net sales of approximately \$72 million for the fourth quarter of 2004. We expect consolidated net sales to approach \$270 million for fiscal year 2004.

The following tables summarize the growth (decline) in active customers for the Direct Selling segment by geographic region as of the dates indicated:

		Active Associates By Region				
Region	As of September 27.	, 2003	As of October 2,	2004	Change from Prior Year	Percent Change
United States	33,000	37.9%	43,000	38.8%	10,000	30.3%
Canada	19,000	21.8%	21,000	18.9%	2,000	10.5%
Australia-New Zealand	14,000	16.1%	14,000	12.6%	_	0.0%
Hong Kong	4,000	4.6%	5,000	4.5%	1,000	25.0%
Japan	3,000	3.5%	5,000	4.5%	2,000	66.7%
Taiwan	9,000	10.3%	8,000	7.2%	(1,000)	(11.1)%
South Korea	5,000	5.8%	3,000	2.7%	(2,000)	(40.0)%
Singapore	_	0.0%	6,000	5.4%	6,000	N/A
Mexico	_	0.0%	6,000	5.4%	6,000	N/A
Total	87,000	100.0 %	111,000	100.0%	24,000	27.6%

We believe that various factors contributed to the year-over-year third quarter increase in the active Associate base, including new market openings, ongoing communication with Associate leaders in the field, improved infrastructure to enhance the Associate service level, and company-sponsored events and promotions held to motivate Associates.

	Activ	Active Preferred Customers By Region				
Region	As of September 27, 2	2003	As of October 2, 2004		Change from Prior Year	Percent Change
United States	30,000	61.2%	36,000	60.0%	6,000	20.0%
Canada	14,000	28.6%	16,000	26.6%	2,000	14.3%
Australia-New Zealand	4,000	8.2%	5,000	8.3%	1,000	25.0%
Hong Kong	1,000	2.0%	1,000	1.7%	_	0.0%
Japan	**	0.0%	**	0.0%	_	N/A
Taiwan	**	0.0%	1,000	1.7%	1,000	N/A
South Korea	**	0.0%	**	0.0%	_	N/A
Singapore	_	0.0%	**	0.0%	_	N/A

Mexico		0.0%	1,000	1.7%	1,000	N/A
Total	49,000	100.0%	60,000	100.0%	11,000	22.4%

^{**} Active Preferred Customer count is less than 500.

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Total Active Customers By Region

Region	As of September 27	, 2003	As of October 2, 2	2004	Change from Prior Year	Percent Change
United States	63,000	46.3%	79,000	46.2%	16,000	25.4%
Canada	33,000	24.3%	37,000	21.6%	4,000	12.1%
Australia-New Zealand	18,000	13.2%	19,000	11.1%	1,000	5.6%
Hong Kong	5,000	3.7%	6,000	3.5%	1,000	20.0%
Japan	3,000	2.2%	5,000	2.9%	2,000	66.7%
Taiwan	9,000	6.6%	9,000	5.3%	_	0.0%
South Korea	5,000	3.7%	3,000	1.8%	(2,000)	(40.0%)
Singapore	_	0.0%	6,000	3.5%	6,000	N/A
Mexico	_	0.0%	7,000	4.1%	7,000	N/A
Total	136,000	100.0%	171,000	100.0%	35,000	25.7%

Gross Profit. Consolidated gross profit decreased to 75.6% of net sales for the quarter ended October 2, 2004 from 78.4% for the comparable quarter in 2003. Direct Selling's gross profit decreased to 78.4% of net sales for the segment, from 79.0% for the comparable quarter in 2003. Gross profit in our Contract Manufacturing segment dropped to 10.5% of net segment sales from 26.1% for the comparable quarter in 2003.

The slight gross profit decrease in our Direct Selling segment can be primarily attributed to an increase in the allowance for inventory valuation to account for the obsolescence of Sensé inventory that existed prior to the recent launch of the new Sensé product line.

We continued to encounter higher purchase prices for one of our raw materials, Coenzyme Q10 (CoQ10), during the quarter ended October 2, 2004, due to a persistent shortage in supply. We have qualified multiple sources to supply this raw ingredient and are confident that we can obtain the quantities necessary to meet production requirements. However, we expect sustained pressure on the gross profit margin for our Direct Selling segment from higher purchase prices for CoQ10, until suppliers re-tool their manufacturing facilities to increase production capacity in order to meet rising demand.

The gross profit decline in our Contract Manufacturing segment can be primarily attributed to an increase in the allowance for inventory valuation to account for obsolescence issues related to excess inventories. We expect modest sequential improvements to the gross profit margin in our Contract Manufacturing segment during the fourth quarter of 2004 and into fiscal year 2005.

Associate Incentives. Expenses related to Associate incentives are incurred only by the Direct Selling segment and represent the most significant cost as a percentage of net sales for this segment. Associate incentives increased to 39.8% of net segment sales during the third quarter of 2004, compared to 39.2% for the third quarter of 2003. The increase in Associate incentives relative to net segment sales was primarily the result of various additional incentive programs that took place during the current quarter.

We believe that Associate incentives as a percentage of net segment sales for the fourth quarter of 2004 will approximate the levels reported during the quarter ended October 2, 2004.

Selling, General and Administrative Expenses. Selling, general and administrative expense decreased to 19.1% of net sales for the quarter ended October 2, 2004 from 22.7% for the comparable quarter in 2003. The decrease, as a percentage of net sales, can be attributed to leverage generated on an increasing sales base and lower relative selling, general and administrative expense in our Contract Manufacturing segment.

In absolute terms, selling, general and administrative expenses increased by \$1.2 million for the quarter ended October 2, 2004 when compared to the third quarter of 2003. The increase in selling, general and administrative expenses can be attributed to an increase in spending in many of our markets to support a growing Associate base and related sales and to spending in our newer markets of Singapore and Mexico.

market to be announced in 2005.

Other Income (Expense). Other income (expense) changed from net other income of \$525,000 in the third quarter of 2003 to net other expense of \$513,000 in the third quarter of 2004. This change in net other income (expense) of \$1,038,000 can be primarily attributed to a change from foreign currency gains of \$385,000 for the third quarter of 2003 compared to foreign currency losses of \$576,000 for the current year quarter. The current foreign currency losses resulted from a significant weakening of the U.S. dollar that occurred in the latter part of the third quarter 2004.

Income Taxes. Income taxes totaled 31.2% of earnings before income taxes for the third quarter of 2004, compared to 32.9% during the same period in 2003. The effective tax rate in the third quarter of 2004 was based on a revised estimate of a 33.0% effective tax rate for the year, which was adjusted down from the prior estimate of 34.0% at the end of second quarter 2004. The change in the estimated year-end effective tax rate was primarily due to a favorable revision to the calculation of prior year's Research and Experimentation Credit. The calculation was completed during the third quarter of 2004.

Net Earnings. Net earnings increased 32.0% to \$8.0 million for the quarter ended October 2, 2004, an increase of \$1.9 million from \$6.1 million for the comparable quarter in 2003. The increase in net earnings can be primarily attributed to higher net sales and improved operating margins, offset, in part, by foreign currency losses.

Diluted earnings per share improved to \$0.39 for the third quarter of 2004, an increase of \$0.11, or 39.3%, from \$0.28 for the comparable quarter in 2003.

We expect diluted earnings per share for the fiscal year ended 2004 to approximate \$1.46.

Nine Months Ended September 27, 2003 and October 2, 2004

Net Sales. Consolidated net sales increased 40.7% to \$197.7 million for the nine months ended October 2, 2004, an increase of \$57.2 million from \$140.5 million for the comparable period in 2003. The increase was comprised of \$50.4 million and \$6.8 million contributed by our Direct Selling and Contract Manufacturing segments, respectively.

The following table summarizes the growth in net sales by segment and geographic region for the nine months ended September 27, 2003 and October 2, 2004.

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Net Sales By Segment and Region (in thousands) Nine Months Ended

	Nine Months Ended						
Segment / Region	_	September 27, 2	2003	October 2, 200	4	Change from Prior Year	Percent Change
Direct Selling							
United States	\$	65,317	46.5% \$	83,749	42.4% \$	18,432	28.2%
Canada		31,751	22.6%	37,368	18.9%	5,617	17.7%
Australia-New Zealand		20,430	14.5%	25,803	13.1%	5,373	26.3%
Hong Kong		6,280	4.5%	8,044	4.1%	1,764	28.1%
Japan		4,433	3.1%	6,748	3.4%	2,315	52.2%
Taiwan		9,589	6.8%	11,530	5.8%	1,941	20.2%
South Korea		2,071	1.5%	4,440	2.2%	2,369	114.4%
Singapore		_	0.0%	7,297	3.7%	7,297	N/A
Mexico		_	0.0%	5,232	2.6%	5,232	N/A
Segment Total		139,871	99.5%	190,211	96.2%	50,340	36.0%
Contract Manufacturing		656	0.5%	7,483	3.8%	6,827	1040.7%
Consolidated	\$	140,527	100.0% \$	197,694	100.0% \$	57,167	40.7%

The increase in net sales contributed by the Direct Selling segment can be primarily attributed to the following factors:

- An increase in the active customer base in markets that have been open longer than one year,
- Sales from our Singapore market that commenced operations in the fourth quarter of 2003 and sales from our Mexico market that commenced operations in the first quarter of 2004, and
- Stronger foreign currencies, relative to the U. S. dollar, which positively affected the translation of sales in foreign currencies by \$6.9 million.

The increase in net sales contributed by the Contract Manufacturing segment for the nine months ended October 2, 2004 was primarily the result of a full nine-month period of reported sales for the segment in 2004. Operations for the Contract Manufacturing segment commenced in July 2003.

Gross Profit. Consolidated gross profit decreased to 75.7% of net sales for the nine months ended October 2, 2004 from 77.9% for the comparable period in 2003. Direct Selling's gross profit remained relatively constant at 78.3% of net segment sales, compared to 78.2% for the nine months ended September 27, 2003. Gross profit in our Contract Manufacturing segment decreased to 10.2% of net segment sales from 26.1% for the nine months ended September 27, 2003.

The relatively low gross profit margin in our Contract Manufacturing segment was primarily a result of construction upgrades to our manufacturing facility in Draper, Utah that took place during the first quarter of 2004. The purpose of these upgrades was to conform that facility to the FDA's good manufacturing practices for pharmaceutical products. An increase in the allowance for inventory valuation during the third quarter of 2004, to account for inventory obsolescence, also contributed to lower gross profit margins for the first nine months of 2004.

Associate Incentives. Expenses related to Associate incentives are incurred only by the Direct Selling segment and represent the most significant cost as a percent of net sales for the segment. Associate incentives increased slightly to 39.6% of net segment sales for the nine months ended October 2, 2004, compared to 39.4% for the comparable period in 2003. The modest increase in Associate incentives relative to net segment sales was primarily the result of various additional incentive programs that took place during the first nine months of 2004.

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Selling, General and Administrative Expenses. Selling, general and administrative expense decreased to 20.3% of net sales for the nine months ended October 2, 2004 from 22.8% for the comparable period in 2003. The decrease, as a percentage of net sales, can be attributed to leverage generated on an increasing sales base and lower relative selling, general and administrative expense in our Contract Manufacturing segment.

In absolute terms, selling, general and administrative expenses increased by \$8.0 million for the nine months ended October 2, 2004, when compared to the first nine months of 2003, the majority of which can be attributed to the Direct Selling segment.

The increase in selling, general and administrative expenses contributed by the Direct Selling segment can be primarily attributed to the following factors:

- An increase in spending in many of our markets to support a growing Associate base and related sales,
- · Increased spending for our newer markets of Singapore and Mexico, and
- Higher translated U.S. dollars of foreign currency expenses, as a result of a weaker U.S. dollar.

Other Income (Expense). Other income (expense) changed from net other income of \$331,000 for the first nine months of 2003 to net other expense of \$365,000 for the comparable period in 2004. This change in net other income (expense) of \$696,000 can be primarily attributed to a change from foreign currency gains of \$151,000 for the first nine months of 2003 compared to foreign currency losses of \$551,000 for the first nine months of 2004. These foreign currency losses resulted from a significant weakening of the U.S. dollar in the latter part of the third quarter 2004.

Income Taxes. Income taxes totaled 33.0% of earnings before income taxes for the first nine months of 2004, compared to 33.5% for the full fiscal year 2003. The decrease in the effective tax rate for the first nine months of 2004, compared to the effective tax rate for the full fiscal year 2003, was primarily due to a favorable revision to the calculation of the Research and Experimentation Credit in third quarter 2004.

Net Earnings. Net earnings increased 54.7% to \$21.6 million for the nine months ended October 2, 2004, an increase of \$7.6 million from \$14.0 million for the comparable period in 2003. The increase in net earnings can be attributed primarily to higher net sales and improved operating margins, offset, in part, by foreign currency losses.

Diluted earnings per share improved to \$1.05 for the first nine months of 2004, an increase of \$0.39, or 59.1%, from \$0.66 for the comparable period in 2003.

Liquidity and Capital Resources

We have continually financed our growth with cash flows from operations. In the first nine months of 2004, net cash flows from operating activities totaled \$31.4 million, compared to \$25.7 million for the same period in 2003. Cash and cash equivalents increased to \$21.4 million at October 2, 2004 from \$19.0 million at January 3, 2004. The net increase in cash and cash equivalents can be primarily attributed to an increase in net cash flows from operating activities, offset, in great part, by the purchase of shares under the Company's Share Repurchase Plan totaling \$21.7 million.

On October 2, 2004, we had net working capital of \$16.7 million, compared to net working capital of \$18.3 million at January 3, 2004. The decrease in net working capital during the first nine months of 2004 was primarily a result of the use of current assets to purchase shares under the Company's Share Repurchase Plan.

As of October 2, 2004, our credit facilities consisted of a \$10 million line of credit, with no amounts currently outstanding. The credit facility contains restrictive covenants requiring that we maintain certain financial ratios. As of October 2, 2004, we were in

We believe that current cash balances, cash provided by operations, and amounts available under the line of credit are sufficient to cover our capital needs in the ordinary course of business for the foreseeable future. If we experience an adverse operating environment or unusual capital expenditure requirements, additional financing may be required. However, no assurance can be given that additional financing, if required, would be available on favorable terms. We might also require or seek additional financing for the purpose of expanding new markets, growing our existing markets, and for other reasons. Such financing may include the sale of additional equity securities. Any financing which involves the sale of equity securities or instruments convertible into equity securities could result in immediate and possibly significant dilution to existing shareholders.

Forward-Looking Statements

The statements contained in this report that are not purely historical are considered to be "forward-looking statements" within the meaning of the Private Securities Litigation Reform Act of 1995 and Section 21E of the Securities Exchange Act. These statements represent our expectations, hopes, beliefs, anticipations, commitments, intentions and strategies regarding the future. They may be identified by the use of words or phrases such as "believes," "expects," "anticipates," "should," "plans," "estimates," and "potential," among others. Forward-looking statements include, but are not limited to, statements contained in Management's Discussion and Analysis of Financial Condition and Results of Operations regarding our financial performance, revenue and expense levels in the future and the sufficiency of our existing assets to fund future operations, growth, and capital spending needs. Readers are cautioned that actual results could differ materially from the anticipated results or other expectations expressed in these forward-looking statements for the reasons detailed in our most recent Annual Report on Form 10-K at pages 32 through 39. The fact that some of the risk factors may be the same or similar to our past reports filed with the Securities and Exchange Commission means only that the risks are present in multiple periods. We believe that many of the risks detailed here and in the Company's other SEC filings are part of doing business in the industry in which we operate and compete and will likely be present in all periods reported. The fact that certain risks are endemic to the industry does not lessen their significance. The forward-looking statements contained in this report are made as of the date of this report and we assume no obligation to update them or to update the reasons why actual results could differ from those projected in such forward-looking statements. Among others, risks and uncertainties that may affect our business, financial condition, performance, development and results of operations include:

- Our ability to attract and maintain a sufficient number of Associates,
- High turnover of Associates,
- Our dependence upon a network marketing system to distribute our products,
- Activities of our independent Associates,
- Risks related to our expansion into international markets,
- Rigorous government scrutiny of network marketing practices,
- Potential effects of adverse publicity regarding nutritional supplements or the network marketing industry,
- Reliance on key management personnel, including our Founder, Chairman of the Board of Directors, and Chief Executive Officer Myron W. Wentz, Ph.D.,
- Extensive government regulation of the Company's products and manufacturing,
- Potential inability to sustain or manage growth, including the failure to continue to develop new products,
- Our reliance on information technology,
- The adverse effect of the loss of a high-level sponsoring Associate together with a group of leading Associates in that person's downline,
- The loss of product market share or Associates to competitors,

- The fluctuation in the value of foreign currencies against the US dollar,
- Our reliance on outside suppliers for raw materials,
- Product liability claims and other manufacturing activity risks,
- Intellectual property risks particularly applicable to our business, and
- Liability claims associated with our "Athlete Guarantee" program.

Item 3. QUANTITATIVE AND QUALITATIVE DISCLOSURES ABOUT MARKET RISK

We conduct our business in several countries and intend to continue to expand our foreign operations. Net sales, earnings from operations and net earnings are affected by fluctuations in currency exchange rates, interest rates and other uncertainties inherent in doing business and selling product in more than one currency. In addition, our operations are exposed to risks associated with changes in social, political and economic conditions inherent in foreign operations, including changes in the laws and policies that govern foreign investment in countries where we have operations as well as, to a lesser extent, changes in United States laws and regulations relating to foreign trade and investment.

Foreign Currency Risks. Consolidated net sales outside the United States represented 53.1% and 53.8% of net sales for the nine months ended September 27, 2003 and October 2, 2004, respectively. Inventory purchases are transacted primarily in U.S. dollars from suppliers located in the United States. The local currency of each international subsidiary is considered the functional currency, with all revenue and expenses translated at weighted average exchange rates for reported periods. Consequently, our reported sales and earnings are affected positively by a weakening of the U.S. dollar and negatively by a strengthening of the U.S. dollar. Changes in currency exchange rates affect the relative prices at which we sell our products. Given the uncertainty of exchange rate fluctuations, we cannot estimate the effect of these fluctuations on our future business, product pricing, results of operations, or financial condition.

We seek to reduce exposure to fluctuations in foreign exchange rates by creating offsetting positions through the use of foreign currency exchange contracts. We do not use derivative financial instruments for trading or speculative purposes. We enter into foreign currency exchange contracts to hedge expected net cash flows from our foreign affiliates, which are primarily represented by intercompany cash transfers. During the nine months ended October 2, 2004, participating forward contracts were in place to offset exposure to the Canadian Dollar, Australian Dollar, and New Zealand Dollar.

As a last recourse for hedging currency risk, we may elect to adjust prices in non-U.S. markets to reflect changes in foreign currency exchange rates. However, there can be no assurance that these practices will be successful in eliminating all or substantially all of the risks encountered in connection with our foreign currency transactions.

Following are the average exchange rates of foreign currency units to one U.S. dollar for each of our foreign markets for the periods ended as of the dates indicated:

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	Quarter	Ended	Nine Months Ended		
	September 27, 2003	October 2, 2004	September 27, 2003	October 2, 2004	
Canadian Dollar	1.38	1.31	1.43	1.33	
Australian Dollar	1.52	1.41	1.59	1.37	
New Zealand Dollar	1.71	1.53	1.76	1.53	
Hong Kong Dollar	7.80	7.80	7.80	7.80	
Japanese Yen	117.65	109.98	118.36	108.95	
New Taiwan Dollar	34.25	33.89	34.51	33.50	
Korean Won (1)	1,178.00	1,154.54	1,178.00	1,162.43	
Singapore Dollar	*	1.71	*	1.70	
Mexican Peso (2)	*	11.44	*	11.28	

- (1) The nine-month 2003 Korean Won exchange rate represents the average for the first three months of South Korea operations that commenced in July 2003.
- (2) The nine-month 2004 Mexican Peso exchange rate represents the average for the first seven months of Mexico operations that commenced in March 2004.
- * Market was not in operation during period indicated.

Interest Rate Risks. As of October 2, 2004, we had no outstanding debt and therefore, we currently have no direct exposure to interest rate risk. It may become necessary to borrow in the future in order to meet our financing needs, as circumstances require. In the event that it becomes necessary to finance with debt, there can be no assurance that we will be able to borrow at favorable rates.

Item 4. CONTROLS AND PROCEDURES

We maintain disclosure controls and procedures that are designed to ensure that information required to be disclosed in our Exchange Act reports is recorded, processed, summarized, and reported within the time periods specified in the SEC's rules and forms, and that such information is accumulated and communicated to management, including the Chief Executive Officer and Chief Financial Officer, as appropriate, to allow timely decisions regarding required disclosure. In designing and evaluating the disclosure controls and procedures, management recognized that any controls and procedures, no matter how well designed and operated, can provide only reasonable assurance of achieving the desired control objectives, and management necessarily was required to apply its judgment in evaluating the cost-benefit relationship of possible controls and procedures.

- (a) Evaluation of Disclosure Controls and Procedures. As of the end of the period covered by this Quarterly Report on Form 10-Q, our Chief Executive Officer and Chief Financial Officer conducted an evaluation of the effectiveness of the design and operation of our disclosure controls and procedures (as such term is defined in Rule 13a-15(e) and 15d-15(e) under the Securities Exchange Act of 1934, as amended). Based on the foregoing, the Chief Executive Officer and Chief Financial Officer concluded that the disclosure controls and procedures were effective.
- (b) Changes in Internal Controls. During the most recent fiscal period covered by this Quarterly Report on Form 10-Q, there has been no change in our internal control over financial reporting (as such term is defined in Rule 13a-15(f) and 15d-15(f) under the Securities Exchange Act of 1934, as amended) that has materially affected, or is reasonably likely to materially affect, our internal control over financial reporting.

PART II. OTHER INFORMATION

Item 2. CHANGES IN SECURITIES AND USE OF PROCEEDS

Purchases made during the quarter ended October 2, 2004 and for each fiscal month are summarized in the following table:

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Issuer Purchases of Equity Securities (amounts in thousands, except per share data)

Period	Total Number of Shares Purchased	Average Price Paid per Share	Total Number of Shares Purchased as Part of Publicly Announced Plans or Programs	Approximate Dollar Value of Shares that May Yet Be Purchased Under the Plans or Programs *
July 4, 2004 through August 7, 2004				
(Fiscal July)	170	\$ 28.97	170	\$ 5,075
August 8, 2004 through September 4, 2004(Fiscal August)	66	\$ 27.86	66	\$ 3,236
September 5, 2004 through October 2,				
2004(Fiscal September)		\$	<u>_</u>	\$ 3,236
Total	236	\$ 28.66	236	
1 Otal		φ 26.00	230	

At their July 2004 meeting, the Board of Directors approved an increase in the dollar amount that may be purchased under the Company's Share Repurchase Plan from the dollar value available in the plan at that time, up to \$10.0 million.

Item 6. EXHIBITS AND REPORTS ON FORM 8-K

(a) Exhibits.

Exhibit Number

Articles of Incorporation [Incorporated by reference to Registration Statement on Form 10, File No. 0-21116, effective April 16, 1993]

- 3.2 Bylaws [Incorporated by reference to Registration Statement on Form 10, File No. 0-21116, effective April 16, 1993]
- 3.3 Amendment to Articles of Incorporation to change name and increase par value [Incorporated by reference to Report on Form 10-Q for the period ended July 1, 2000]

Description

- 4.1 Specimen Stock Certificate for Common Stock, no par value [Incorporated by reference to Registration Statement on Form 10, File No. 0-21116, effective April 16, 1993]
- 10.1 Amended and Restated Long-Term Stock Investment and Incentive Plan [Incorporated by reference to Report on Form 10-Q for the period ended June 27, 1998]*

- 10.2 2002 USANA Health Sciences, Inc. Stock Option Plan [Incorporated by reference to Registration Statement on Form S-8, filed July 18, 2002]*
- 10.3 Credit Agreement by and between Bank of America, N.A. and USANA Health Sciences, Inc. [Incorporated by reference to Report on Form 10-Q for the period ended July 3, 2004]
- 11.1 Computation of Net Income per Share (included in Notes to Consolidated Financial Statements)
- 31.1 Certification of Chief Executive Officer pursuant to section 302 of the Sarbanes-Oxley Act of 2002
- 31.2 Certification of Chief Financial Officer pursuant to section 302 of the Sarbanes-Oxley Act of 2002
- 32.1 Certification of Chief Executive Officer pursuant to section 906 of the Sarbanes-Oxley act of 2002, 18 U.S.C. Section 1350

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32.2 Certification of Chief Financial Officer pursuant to section 906 of the Sarbanes-Oxley act of 2002, 18 U.S.C. Section 1350

- * Denotes a management contract or compensatory plan or arrangement.
 - (b) Reports on Form 8-K.

On July 20, 2004, a Form 8-K was furnished to disclose financial results for the second quarter 2004.

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SIGNATURES

Pursuant to the requirements of the Securities Exchange Act of 1934, the registrant has duly caused this report to be signed on its behalf by the undersigned thereunto duly authorized.

USANA HEALTH SCIENCES, INC.

Date: November 11, 2004 /s/ Gilbert A. Fuller

Gilbert A. Fuller Chief Financial Officer (Principal Financial and Accounting Officer)

CHIEF EXECUTIVE OFFICER CERTIFICATION

- I, Myron W. Wentz, Chief Executive Officer of USANA Health Sciences, Inc., certify that:
 - 1. I have reviewed this Quarterly Report on Form 10-Q of USANA Health Sciences, Inc. (the "Registrant");
 - 2. Based on my knowledge, this Quarterly Report does not contain any untrue statement of a material fact or omit to state a material fact necessary to make the statements made, in light of the circumstances under which such statements were made, not misleading with respect to the period covered by this Quarterly Report;
 - 3. Based on my knowledge, the financial statements, and other financial information included in this Quarterly Report, fairly present in all material respects the financial condition, results of operations and cash flows of the Registrant as of, and for, the periods presented in this Quarterly Report;
 - 4. The Registrant's other certifying officer and I are responsible for establishing and maintaining disclosure controls and procedures (as defined in Exchange Act Rules 13a-15(e) and 15d-15(e)) for the Registrant and have:
 - a) designed such disclosure controls and procedures, or caused such disclosure controls and procedures to be designed under our supervision, to ensure that material information relating to the Registrant, including its consolidated subsidiaries, is made known to us by others within those entities, particularly during the period in which this Quarterly Report is being prepared;
 - b) evaluated the effectiveness of the Registrant's disclosure controls and procedures and presented in this Quarterly Report our conclusions about the effectiveness of the disclosure controls and procedures, as of the end of the period covered by this Quarterly Report based on such evaluation; and
 - c) disclosed in this Quarterly Report any change in the Registrant's internal control over financial reporting that occurred during the Registrant's most recent fiscal quarter (the registrant's fourth fiscal quarter in the case of an annual report) that has materially affected, or is reasonably likely to materially affect, the Registrant's internal control over financial reporting; and
 - 5. The Registrant's other certifying officer and I have disclosed, based on our most recent evaluation of internal control over financial reporting, to the registrant's auditors and the audit committee of the Registrant's board of directors (or persons performing the equivalent functions):
 - a) all significant deficiencies and material weaknesses in the design or operation of internal control over financial reporting which are reasonably likely to adversely affect the Registrant's ability to record, process, summarize and report financial information; and
 - b) any fraud, whether or not material, that involves management or other employees who have a significant role in the the Registrant's internal control over financial reporting.

Date: November 11, 2004

/s/ Myron W. Wentz

Myron W. Wentz, PhD

Chief Executive Officer

(Principal Executive Officer)

CHIEF FINANCIAL OFFICER CERTIFICATION

- I, Gilbert A. Fuller, Chief Financial Officer of USANA Health Sciences, Inc., certify that:
- 1. I have reviewed this Quarterly Report on Form 10-Q of USANA Health Sciences, Inc. (the "Registrant");
- Based on my knowledge, this Quarterly Report does not contain any untrue statement of a material fact or omit to state a material fact necessary to make the statements made, in light of the circumstances under which such statements were made, not misleading with respect to the period covered by this Quarterly Report;
- 3. Based on my knowledge, the financial statements, and other financial information included in this Quarterly Report, fairly present in all material respects the financial condition, results of operations and cash flows of the Registrant as of, and for, the periods presented in this Quarterly Report;
- 4. The Registrant's other certifying officer and I are responsible for establishing and maintaining disclosure controls and procedures (as defined in Exchange Act Rules 13a-15(e) and 15d-15(e)) for the Registrant and have:
 - a) designed such disclosure controls and procedures, or caused such disclosure controls and procedures to be designed under our supervision, to ensure that material information relating to the Registrant, including its consolidated subsidiaries, is made known to us by others within those entities, particularly during the period in which this Quarterly Report is being prepared;
 - evaluated the effectiveness of the Registrant's disclosure controls and procedures and presented in this Quarterly Report our conclusions about the effectiveness of the disclosure controls and procedures, as of the end of the period covered by this Quarterly Report based on such evaluation; and
 - c) disclosed in this Quarterly Report any change in the Registrant's internal control over financial reporting that occurred during the Registrant's most recent fiscal quarter (the registrant's fourth fiscal quarter in the case of an annual report) that has materially affected, or is reasonably likely to materially affect, the Registrant's internal control over financial reporting; and
- 5. The Registrant's other certifying officer and I have disclosed, based on our most recent evaluation of internal control over financial reporting, to the registrant's auditors and the audit committee of the Registrant's board of directors (or persons performing the equivalent functions):
 - a) all significant deficiencies and material weaknesses in the design or operation of internal control over financial reporting which are reasonably likely to adversely affect the Registrant's ability to record, process, summarize and report financial information;
 - b) any fraud, whether or not material, that involves management or other employees who have a significant role in the the Registrant's internal control over financial reporting.

Date: November 11, 2004 /s/ Gilbert A. Fuller

Gilbert A. Fuller Chief Financial Officer

(Principal Financial and Accounting Officer)

CERTIFICATION PURSUANT TO 18 U.S.C. SECTION 1350, AS ADOPTED PURSUANT TO SECTION 906 OF THE SARBANES-OXLEY ACT OF 2002

The undersigned hereby certifies that the Quarterly Report on Form 10-Q of USANA Health Sciences, Inc. for the quarter ended October 2, 2004 as filed November 11, 2004 with the Securities and Exchange Commission, fully complies with the requirements of Section 13(a) or 15(d) of The Securities Exchange Act of 1934 (15 U.S.C. 78m) and that the information contained in the Quarterly Report fairly presents, in all material respects, the financial condition and results of operations of USANA Health Sciences, Inc.

Date: November 11, 2004 /s/ Myron W. Wentz

Myron W. Wentz, PhD
Chairman and Chief Executive Officer
(Principal Executive Officer)

CERTIFICATION PURSUANT TO 18 U.S.C. SECTION 1350, AS ADOPTED PURSUANT TO SECTION 906 OF THE SARBANES-OXLEY ACT OF 2002

The undersigned hereby certifies that the Quarterly Report on Form 10-Q of USANA Health Sciences, Inc. for the quarter ended October 2, 2004 as filed November 11, 2004 with the Securities and Exchange Commission, fully complies with the requirements of Section 13(a) or 15(d) of The Securities Exchange Act of 1934 (15 U.S.C. 78m) and that the information contained in the Quarterly Report fairly presents, in all material respects, the financial condition and results of operations of USANA Health Sciences, Inc.

Date: November 11, 2004 /s/ Gilbert A. Fuller

Gilbert A. Fuller
Senior Vice President and Chief Financial Officer
(Principal Financial and Accounting Officer)